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 from flatness less than 25 inches 1 50
 of the dimension 25 inches to 75 inches
 1 2 inch maximum over 75 inches 1 150
 of the dimension 2 in lieu of the values
 specified in astm a6 the maximum
 deviation below the specified depth
 shall be as follows for depths up to and
 including 36 inches 1 8 inch
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 a significant quality characteristic of

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 affected by mill process factors plus the
 grade thickness and width of the
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 web the tolerance over specified
 thickness in the area more than 3
 inches in from the longitudinal edges of
 the plate at the mill produced width
 shall not exceed twice the tabular
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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l 4000 0 20 4000 l 6000 0 30 6000 l 8000 0 40 8000 l 10000 0 50 10000 l 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface
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 web the most common specification for flatness is astm s industry standards for flatness which most companies follow what happens if a piece of steel comes out and it s not within the industry standard flatness tolerance well there are a few different ways to flatten it out to get within tolerance

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 in note 2 thickness to be measured at 3
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 on thickness shall be 0 25mm 2
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19 05mm from the longitudinal edge 3
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 shall be increased by 75
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