

# The Controllable Variance Measures

**Katrin Zwirglmaier**

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## The Controllable Variance

## Measures Introduction

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web 8 2 1 1 hexagonal nut the upper  
corners of this nut are rounded off or  
chamfered the chamfering is generally  
conical the angle of chamfer is 30 or 45  
with the base of the nut due to  
chamfering an arc is formed on each  
vertical face and a circle is formed on  
the top surface of the nut

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web a hex key also hex wrench allen  
key and allen wrench or inbus is a  
simple driver for bolts or screws that

have heads with internal hexagonal  
recesses hex keys are formed from a  
single piece of hard hexagonal steel rod  
having blunt ends that fit snugly into  
similarly shaped screw sockets the rods  
are bent to 90° forming two arms of  
unequal

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web head designs that overlap both  
bolts and screws are the allen or torx  
heads hexagonal or splined sockets  
these modern designs span a large  
range of sizes and can carry a  
considerable torque rusty hexagonal  
bolt heads the american institute of  
steel construction 13th edition steel  
design manual section 16 1 chapter j 3  
specifies the

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web the formula used to calculate the  
bolt area is as follows bolt area ba 0  
7854 d 0 9734 n 2 in this formula d  
represents the bolt diameter in inches  
and n represents the number of threads  
per inch the bolt area is calculated by  
subtracting 0 9734 divided by the  
threads per inch from the bolt diameter  
and then squaring the  
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web proximate joint and bolt stiffness is  
outlined in paragraph 5 0 the slope of  
the force angle of turn relationship can  
be represented by the following  
equation where k b bolt spring rate lb  
in k c joint spring rate lb in

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the bolt connection first calculate the  
nominal length l of the bolt the length  
of bolt l k m g1 g2 b1 after calculating  
the length check the national standard  
and take the standard length l  
according to the bolt length series  
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appendix ii nut type square hex flat hex  
flat jam hex and hex slotted hex jam  
hex thick and hex thick slotted heavy  
square heavy hex flat heavy hex flat  
jam heavy hex and heavy hex slotted  
heavy hex jam see notes nut size 1 4  
thru 5 8 3 4 thru 1 1 2 1 1 8 thru 1 1 2  
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