

Ce Sa Faci Cand Esti Constipat Rau

L Manion

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typical chemical

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has been treated while molten with an

element such as magnesium or cerium

to induce the formation of free graphite

as nodules or spherulites the followings

are the grade requirement to the

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chart

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carbon containing iron based alloy in

which the graphite is present in

compact spherical shapes rather than

in the shape of flakes the latter being

typical of gray cast iron as nodular or

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2 09 2 16 2 14 manganese 0 867 0 477

0 476 0 272 copper 0 456 0 553 0 472 0

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00846 phosphorus 0 0472 0 0251 0

0230 0 0232 nickel 0 0986 0 0229 0

0162 0 0199 changes are made only in

the major elements of